



## GATOR BLOCK BOND XP

Fastest setting glue in the industry

### IDEAL FOR

- Overlays and pool copings
- Steps and wall caps
- Fire pits (up to 204°C)
- Concrete pavers and bricks
- Dry and damp surfaces
- Retaining walls
- Stones

### FEATURES

- Permanent Bond in 24 hours
- Long open time – repositioning up to 30 minutes
- Works above 0°C
- High solids – provides excellent coverage
- Non-shrinking – does not crack or lose bond
- Xtra Bond Strength (up to 3 times the strength of conventional adhesives)
- Xtra Durability against torsion and tension
- Waterproof
- VOC compliant
- Low odor



[AllianceGator.com](http://AllianceGator.com)

# GATOR BLOCK BOND XP LOW VOC ADHESIVE

GATOR BLOCK BOND XP LOW VOC, is one of the strongest polyurethane adhesives on the market. It is specially formulated for overlays, pool copings, steps and wall caps, concrete pavers, wet cast, natural stones, retaining walls, masonry units and bricks. GATOR BLOCK BOND XP LOW VOC Polyurethane Adhesive is formulated to provide a permanent bond in 24 hours to the above materials if properly installed.

## APPLICATION INSTRUCTIONS :

### PLEASE NOTE

- Wear gloves during application of adhesive; once cured, material cannot be removed.
  - Not intended for applications with continuous submersion.
  - If adhesion to a substrate is questionable, a test application must be conducted.
  - To ensure optimal adhesion, make sure that the concrete or stone surfaces are clean and free of any foreign matter.
  - Material may be repositioned for up to 30 minutes without losing bond strength. Moisture will shorten the open time of polyurethane adhesives. Avoid use when raining or onto standing water.
  - GATOR BLOCK BOND XP LOW VOC polyurethane adhesive forms a tenacious bond overnight. Cure time varies with temperature, humidity, and the porosity of the materials joined.
  - Clean all tools and equipment immediately after use with mineral solvent or an equivalence. Cured material must be mechanically removed.
1. Always refer to the latest GATOR BLOCK BOND XP LOW VOC Technical Data Sheet (TDS) at AllianceGator.com before installing GATOR BLOCK BOND XP LOW VOC. Make sure that the surfaces you are bonding together are clean.
  2. Cut the spout and puncture a hole in the cartridge with a nail.
  3. Using a caulking gun, apply GATOR BLOCK BOND XP LOW VOC polyurethane adhesive on the clean surfaces.
  4. Join the two surfaces firmly, use twisting motion.

## COVERAGE FOR APPROXIMATELY 6MM BEAD

296 ml	828 ml
~ 9 m	~ 25 m

For details visit  
**AllianceGator.com**